

**SOFT, THICK, NON-LINTING NONWOVEN**

**ABSTRACT OF THE INVENTION**

The nonwoven web 10 of the present invention is a layered structure that takes advantage of the beneficial properties of different types of fibers advantageously distributed in each layer. In particular, the present invention is a multi-layer nonwoven web suitable for use as a wet wipe, the web having a first fibrous outer layer comprising from about 10% to about 60% conjugate fiber, from about 10% to about 90% cellulosic fibers, a fibrous inner layer bonded at discrete bond sites to the first outer layer in a face to face relationship comprising from about 10% to about 60% conjugate fiber, and from about 10% to about 65% cellulosic fibers. A second fibrous outer layer, which can be the same composition as the first outer layer, is bonded at discrete bond sites to the inner layer in a face to face relationship. A method for forming the web of the present invention is also disclosed.